

**WHAT IS CLAIMED IS:**

1. A mounting structure of a subframe of a vehicle, comprising:  
a subframe having an upper member and a gusset welded to a lower surface of the upper member;

5 a pipe nut disposed between the upper member and the gusset and connected to a bolt assembly at a bottom portion thereof;

a reinforcing member having a hole for inserting the pipe nut interposed between an upper surface of the gusset and partially welded to the pipe nut; and

10 an O-ring seal member disposed on an upper surface of the reinforcing member circumferentially around the pipe nut,

wherein a flange portion is formed around the hole of the reinforcing member and a recess is formed on a lower surface of the pipe nut for receiving the O-ring seal member and the flange portion.

15 2. A mounting structure of a subframe of a vehicle, comprising:

a subframe having an upper member and a gusset coupled with a lower surface of the upper member;

a pipe nut disposed between the upper member and the gusset and connected to a bolt assembly;

20 a reinforcing member coupled with the gusset and defining an opening for receiving the pipe nut; and

an O-ring seal member disposed on an upper surface of the reinforcing member circumferentially around the pipe nut,

25 wherein a flange portion is formed around the opening for receiving the pipe nut and a recess is formed on a lower surface of the pipe nut for receiving the O-ring seal member and the flange portion.